



**One Year Warranty:** Finkote,(MPI/OCC), provides a warranty on E-coat and top-coated coils against defects of the coating that occur due to failure of the coating or workmanship in the application of the coating for a period of 1 year from the date of system start-up in the field. Should coating failure occur within the applicable warranty period, and is determined to be caused from exterior corrosion, or by improper application or workmanship, Finkote agrees to either repair the coating at no additional cost to the customer, or to refund the original invoice amount, or recoat a replacement coil at no cost. Notwithstanding the foregoing, the option of coating repair is limited to only superficial failures of the coating that do not affect the product performance. All other defects may be remedied by a refund or replacement. This warranty does not include protection from corrosive conditions other than those atmospheres in which the coating has been formulated to protect against, as tested and verified by the customer, nor from failure due to improper installation, maintenance, or care by the end-user. A Finkote representative is to be notified by the coil supplier when any problem is observed during a routine cleaning inspection. Warranty is issued to the coil supplier, not the end-user. Finkote reserves the right to inspect and the option to eld repair any coil by application of a corrosion-resistant coating but only for superficial failures that do not affect the product performance. A Finkote representative must approve any third party coil repair/replacement expense for which it is liable. It is recommended end-users adhere to coil maintenance practices and maintain credible record-keeping as specified. This includes the end-user, location of the coil, serial number of the unit, and date of installation. End users are advised to use only cleaning materials recommended and/or approved by Finkote, see Coil Cleaning Guide. If it is reasonably determined by a Finkote representative the use of any materials applied by others or incompatible cleaning materials damaged the coating system, then the warranty may be voided; provided, however, that if the customer disagrees with our determination, the final determination will be made by an independent third-party mutually acceptable to both parties. Unless and until such an independent third party makes a determination that the use of any materials applied by others or incompatible cleaning materials damaged the coating system, no warranty may be voided. The customer must present the Finkote Lot # for the unit in question with the warranty claim. This lot number will be provided to the customer upon shipment of the coated unit. All warranty claims must be submitted in a timely fashion by the end-user, or the coil supplier. Timely means exercise of prudent judgment and observation of corrosion to allow sufficient time for corrective/preventive action to be taken. The warranty coverage period begins with date of system start-up in the eld. A Finkote representative will issue information describing coil cleaning procedures, recommended/ approved chemicals, and sample worksheet(s) for end-user (record-keeping purposes/requirements)

**FOR MORE INFORMATION CONTACT: [www.ecoat.us](http://www.ecoat.us)**

**CENTRAL LOCATION: Oklahoma Custom Coating Seminole, OK (405) 382-0231  
[sales@finkote.us](mailto:sales@finkote.us)**

**SOUTH LOCATION: Metal Processing International Mission, TX (956) 205-0083  
[sales@finkote.us](mailto:sales@finkote.us)**



## Coil Cleaning Method

### Surface Preparation:

Coils may exhibit a build-up of dirt, grass, ragweed and many other airborne contaminants. Avoid pushing or driving materials deeper into the coil while cleaning. Use a soft bristle brush and/or a shop vac to remove as much debris as possible from the surface of the coil. If necessary, wash the face of the coil using a pressure washer with a maximum pressure of 900 psi at the spray tip. This should be done at a distance of 8"–16" and in the direction of the fin stock.

### Cleaning Oil:

Follow up by applying the recommended commercial cleaner and rinsing the coil with water depending on the cleaner instructions and manufacturer's recommendations.

### Chloride Cleaning:

Apply CHLOR\*RID DTS directly onto the substrate. Sufficient product must be applied uniformly across the substrate to thoroughly wet the surface, with no areas missed. This may be accomplished by various methods such as airless sprayer, roller, brush, pump-up sprayer, or conventional spray gun. The method does not matter as long as the entire area to be cleaned is wetted. For most applications, an application rate of approximately 300 sq. ft. per gallon is satisfactory. After the substrate has been thoroughly wetted, the salts will have been solubilized and now it is necessary to rinse them off. It is highly recommended that a pressure washer, max pressure 900 psi to be used for the rinse off step, but a hose may be used if a pressure washer is not available. The water to be used for the rinse is recommended to be of potable quality. A dilution ratio of 50:1 is recommended for potable water, dependent upon water quality. **Follow MSDS Safety Precautions** prior to use.

**Required Documentation:** Review FinkoteZx warranty for more detailed information.

- **Record Date of Installation**
- **Record Quarterly Cleaning Methods, Materials Consumed and Service Provider**
- **Contact your Finkote2 Representative if you have any questions or if you need Assistance in Cleaning Material Distributors.**

### Coil Cleaner Suppliers

➤ RS = Rectorseal

➤ NU = NuCalgon

➤ SF = Start to Finish

### Available @

rectorseal.com  
homedepot.com

nucalgon.com  
graingers.com

commercial.trane.com

### Coil Chloride Cleaner

➤ Chlor- Rid DTM

chlor-rid.com  
Ecoat.us



# WARRANTY SERVICE RECORD

Example Q1/ 1-12-19

SB

RS

20:1

PS

50:1

Heavy pollen build-up

| INSTALL DATE | Surface Pre-Clean<br>Debris | Coil Clean<br>Oils | Concentration% | Chloride Clean<br>Salts | Concentration<br>% | Notes |
|--------------|-----------------------------|--------------------|----------------|-------------------------|--------------------|-------|
| Year 1       | Date                        |                    |                |                         |                    |       |
| Q1 /         |                             |                    |                |                         |                    |       |
| Q2 /         |                             |                    |                |                         |                    |       |
| Q3 /         |                             |                    |                |                         |                    |       |
| Q4 /         |                             |                    |                |                         |                    |       |

UNIT MODEL #

**Surface Clean**

SB= Soft Bristle  
PW= Power Wash  
WR=Water Rinse

**Coil Cleaner**

NU= NuCalgon Tri Power HD RS=  
Rector Seal Clean N Safe SF=  
Condenser Coil Cleaner

**Chlor Rid Application**

AS = Airless Sprayer PS  
= Pump Sprayer BO=  
Brush On

SERIAL #

GH= Garden Hose  
CA= Compressed Air

RO= Roll On CS=  
Conv. Spray

MPI TAG#

Quarterly Cleaning / Service Records Must be Maintained for Warranty Validation See Cleaning  
Coil Guide for Recommended Cleaner Suppliers

Additional Notes Quarter 1

Additional Notes Quarter 3

Additional Notes Quarter 2

Additional Notes Quarter 4